

Rust & corrosion built-up inside servo valve showing on paper towel rust deposit. This is caused by electrostitc charge from on-line filter media.

Rust & Corrosion Built-up In Schuler Press No. 2 Servo Valve At Navistar Truck, Springfield, Ohio

Internal spring in servo valve shows surface paint stripped out due to internal hydraulic system corrosion.



Typical hydraulic oil filter with less than 6 micron size, usually made of synthetic fiber material for better particulate retention. These **synthetic fiber materials** cause excessive friction when oil is passing through filter media. Oil carries **Free Radicals** with negative charge while metal surface of hydraulic components is acting as positive charge during the hydraulic power transmitting.

This generates **electrostatic charge** in the oil and **oxidation** reaction which leads to **internal hydraulic system corrosion**.



Electrostatic Charge on Filter Housing Metal Surface

6 Micron Off Line Filter contains synthetic filber media causing oil friction and electrostatic charge.









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